

Date: Monday, 16/06/2008 10:25:10 AM
 User: Julie Lecocq

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	SPACERS (1/4 THICK)
Job Number :	39880		
Estimate Number :	10247		
P.O. Number :		Part Number :	D2022101
This Issue :	16/06/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D2022 REV. --
First Issue :	/ /	Project Number :	N/A
Previous Run :	37521	Drawing Revision :	--
	Type :	Material :	
	MACHINED PARTS	Due Date :	30/06/2008
Written By :		Qty:	200
Checked & Approved By :	JUL 08.6.16	Um:	Each
Comment :	Est D 02.03.07 Now made in house		
	NG		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6R0750	6061-T6 Round Bar .750"
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Comment: Qty.: 0.0329 f(s)/Unit Total : 6.5730 f(s)
 6061T6 Round Bar .750"
 Material: 6061-T6 (QQ-A-225/8)x.750Ø bar
 (M6061T6R0.750 Batch: M103857 mmf 08/06/18

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL
 1- Note: .257(F) Dia drill
 2-Turn Blank as per FolioFA206
 3-Tumble & deburr any sharp edges as per dwg

J.F / mmf 08/06/18

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.F / mmf 08/06/18

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

mmf 08/06/21

200

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: ST9

AS 08/06/23

(200)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACERS (1/4 THICK)

Job Number: 39880

Part Number: D2022101

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/06/24 J

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-0623

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

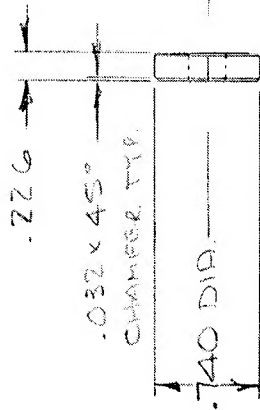
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

RELEASED
R 7/21/14 1503



DRILL 'F' (.257) DIA. IN -101
DRILL 'P' (.323) DIA. IN -103

D2022-101
D2022-103

MAT'L: ALUMINUM 6061-T6 (00-D-225/E)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 39880



D2022-103		SPACER 5/16 ALUM 6061-T6	00-D-225/E
D2022-101		SPACER 1/4 ALUM 6061-T6	00-D-225/E

PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC/ENDOR
DART AERO ACCESSORIES INC				

CONTRACT NO.	DATE	CLIENT
BRADLEY	10/1/14	
DESIGN	BRADLEY	
STYLES		
CHECKED		
CLIENT		

TITLE		SCALE	SHT	OF
SPACERS		D2022	1	1

REASON		REPORT ALL DISCREPANCIES - DO NOT SCALE	
DRAWN	APPROVED		
DESCRIPTION			
OF			
CHANGE			

REQUIREMENTS - UNLESS OTHERWISE SPECIFIED		INJECT CODE SHALL BE PER NAS 122	
GENERAL		BASIC CODE	
1. DIMENSIONS ARE IN INCHES		2. DIMENSIONS ARE IN INCHES	
2. MATERIAL SPECIFICATIONS ARE TO THE MAX		3. MATERIAL SPECIFICATIONS ARE TO THE MAX	
3. DIMENSIONS ARE IN INCHES		4. DIMENSIONS ARE IN INCHES	
4. DIMENSIONS ARE IN INCHES		5. DIMENSIONS ARE IN INCHES	
5. DIMENSIONS ARE IN INCHES		6. DIMENSIONS ARE IN INCHES	
6. DIMENSIONS ARE IN INCHES		7. DIMENSIONS ARE IN INCHES	
7. DIMENSIONS ARE IN INCHES		8. DIMENSIONS ARE IN INCHES	
8. DIMENSIONS ARE IN INCHES		9. DIMENSIONS ARE IN INCHES	
9. DIMENSIONS ARE IN INCHES		10. DIMENSIONS ARE IN INCHES	